

CROCI S.p.A.

Via Emilia, 732
I - 47032 Bertinoro (FC)

Cap.Soc. € 5.000.000,00 i.v.
R.E.A. Forlì n° 225226

Tel : (+39) 0543-463911
Fax : (+39) 0543-448229
E-Mail: info@croci.com
http:// www.croci.com

C.F./ P.IVA 01888060405
NR. MEC. FO 000056

Sede Secondaria :
Via La Lenza, 28
I - 70010 Capurso (BA)

Tel: (+39) 080-4554392/3
Fax:: (+39) 080 4554442



DECLARATION OF CONFORMITY



PROFILES FOR ROLLING SHUTTERS

The **Croci S.p.A.** Corporation with legal and productive seat in via Emilia, 732 - Bertinoro (FC) Italy,

DECLARES:

that the products listed below:

- ALUMINIUM PROFILES WITH STANDARD POLYURETHANE FOAM
PART NR. AR/28, AR/37, U37, AR/40, AR/17, U45, U50, AR/32, PE55
- ALUMINIUM PROFILES FOR SECURITY WITH HIGH DENSITY FOAM
PART NR. SAR/117, SAR/132, SPE155
- STEEL PROFILES FOR SECURITY WITH STANDARD FOAM
PART NR. AR/33, AR/23
- STEEL PROFILES FOR SECURITY WITH HIGH DENSITY FOAM
PART NR. SAR/133
- EXTRUDED ALUMINIUM PROFILES FOR SECURITY
PART NR. SAR/115, ES/55, ES/44, ES/28

correspond to the rule "UNI EN 13659:2004 Obscuring Shutters – Performance requisitions, security included" and that these products have to be used only for the realisation of rolling shutters for residential and/or commercial purposes.

The **Croci S.p.A.** Corporation declares, moreover, that the products listed above are in conformity with the characteristics of resistance to the wind :

Classification of resistance to the wind in accordance with the rule UNI EN 13659:04

CLASS	0	1	2	3	4	5	6
Nominal pressure (N/mq)	<50	50	70	100	170	270	400
Security pressure (N/mq)	<75	75	100	150	250	400	600

Facsimile of CE label.

The label has to be put on the rolling shutter on a visible point and if



possible, has to be protected from the atmospheric agents.

Classification of the resistance to the wind of Croci profiles for rolling shutters

		CLASSIFICATION OF THE RESISTANCE TO THE WIND													
		FINISHED SIZE** OF ROLLING SHUTTERS (cm)													
PART NR.	GUIDE RAIL	520	490	460	430	400	370	340	310	280	250	220	190	160	130
AR/28	TYPE A	0	0	0	0	0	1	2	3	3	4	5	6	6*	6*
	TYPE B	0	0	0	0	0	1	2	3	3	4	5	6	6*	6*
SAR/117	TYPE A	0	0	0	0	0	1	2	2	3	3	4	5	6	6*
	TYPE B	0	0	0	0	0	1	2	2	3	3	4	5	6	6*
AR/37 - AR/40 -U37	TYPE A	0	0	0	0	0	0	1	1	2	3	3	4	5	6
	TYPE B	0	0	0	0	0	0	1	1	2	3	4	5	5	6
AR/17 - U45	TYPE A	0	0	0	0	0	0	1	1	2	3	4	5	6	6*
	TYPE B	0	0	0	0	0	0	1	2	3	4	4	5	6	6*
AR/23	TYPE A	0	0	0	0	1	2	3	4	4	5	6	6*	6*	6*
	TYPE B	0	0	0	1	2	3	4	4	4	5	6	6*	6*	6*
ES/44	TYPE A	0	0	0	0	1	2	3	4	4	5	6	6*	6*	6*
	TYPE B	0	0	0	0	1	2	3	4	4	5	6	6*	6*	6*
ES/28	TYPE A	0	1	2	2	3	3	3	4	5	6	6*	6*	6*	6*
	TYPE B	0	1	2	2	3	3	4	5	6	6	6*	6*	6*	6*

GUIDE RAIL TYPE A: GE28X17, GE26X21 GE53X21(A) GE53X28R
 GUIDE RAIL TYPE B: GE35X21, GE40X21, GE62X21(A), GE45X21, GE55X21

		CLASSIFICATION OF THE RESISTANCE TO THE WIND													
		FINISHED SIZE** OF ROLLING SHUTTERS (cm)													
PART NR.	GUIDE RAIL	580	550	520	490	460	430	400	370	340	310	280	250	220	190
U50	TYPE C	0	0	0	0	0	0	0	1	2	2	3	3	4	5
	TYPE D	0	0	0	0	0	0	0	1	2	2	3	3	4	5
SAR/132	TYPE C	0	0	0	0	1	1	2	2	3	3	4	4	5	6
	TYPE D	0	0	0	0	1	1	2	2	3	3	4	4	5	6
AR/32	TYPE C	0	0	0	0	0	1	1	2	2	3	4	4	5	6
	TYPE D	0	0	0	0	0	1	2	2	3	3	4	5	5	6
SAR/133	TYPE C	0	1	1	2	3	3	4	4	4	5	6	6*	6*	6*
	TYPE D	0	1	1	2	3	3	4	4	4	5	6	6*	6*	6*
AR/33	TYPE C	0	0	1	1	2	2	3	3	4	5	5	6	6*	6*
	TYPE D	0	0	1	2	3	3	3	3	4	5	6	6*	6*	6*
ES/55	TYPE C	0	1	1	1	2	2	3	3	4	5	5	6	6*	6*
	TYPE D	0	1	1	2	3	3	4	4	4	5	5	6	6*	6*
SAR/115	TYPE C	0	1	1	2	3	3	3	3	4	5	5	6	6*	6*
	TYPE D	0	1	2	2	3	3	4	4	4	5	5	6	6*	6*

GUIDE RAIL TYPE C: GS28X17, GE30X27, GE30X19
 GUIDE RAIL TYPE D: GE40X27, GE60X28, GE458028(A), GE80X28, GE45X27

		CLASSIFICATION OF THE RESISTANCE TO THE WIND													
		FINISHED SIZE** OF ROLLING SHUTTERS (cm)													
PART NR.	GUIDE RAIL	580	550	520	490	460	430	400	370	340	310	280	250	220	190
SPE155	TIPO C	0	0	0	0	1	1	2	2	3	3	4	4	5	6
PE55	TIPO C	0	0	0	0	0	1	1	2	2	3	4	4	5	6

GUIDE RAIL TYPE C: PG28X17, PG30X25

Remarks:

- Class 0: no resistance to the wind (rolling shutter profile not classifiable)
- * Result obtained with deductive method
- The classes indicated in the schedule are not applicable to rolling shutters with projection frames.
- ** For "finished width" is intended the width of the rolling shutter with side plugs included.
- To identify the product (rolling shutter profile, guide rail) please refer to the general catalogue of Croci S.p.A.

CROCI S.p.A.

Il Presidente

Ing. Croci Cesare

